



SERVO DRIVE REPAIR



- **STANDARD SHOP PRACTICE:**
 - **PHYSICAL INSPECTION**
 - **DE-GREASE AND CLEAN BOARDS**
 - **REPLACE BROKEN CASE PARTS**
 - **SCREEN FOR CRITICAL COMPONENT FAILURE**
 - **FIRING MODULE**
 - **RECTIFIERS**
 - **BUS CAPS**
 - **REPAIR AS NECESSARY**
 - **TERMINALS**
 - **CONNECTORS**
 - **REPLACE ALL ELECTROLYTIC CAPS**

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- **TESTING:**
 - **DRIVE IS POWERED IN OPERATIONAL MODE FOR TEST PERIOD USING APPROPRIATE MOTOR AND FEEDBACK PACKAGE.**
 - **I/O AND ACCESSORY CONNECTIONS ARE SCREENED FOR PROPER OPERATION.**
 - **SUPPLEMENTAL LOADING IS ADDED TO TEST MOTOR TO ENSURE APPROPRIATE LOAD TO DRIVE.**

